



# STORAGE SYSTEM

FOR PUNCHING TOOLS






































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## LEGEND

You will find various icons throughout this document. Here are their meanings:

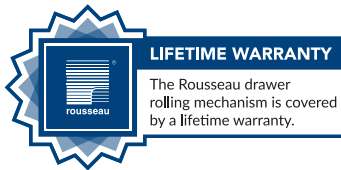
 Width	 Stainless Steel Surfaces	<b>Tool dimensions</b>	
 Depth	 Painted Steel Surfaces	 ½" diameter	
 Height	 Painted Steel Surfaces With Rubber Mat	 1¼" diameter	
 Capacity	 True One-Drawer-at-a-Time System	 2" diameter	
 Storage Tray Width	 Integrated Lock-In Mechanism	 3½" diameter	
 Tool Family	 Central Lock	 4½" diameter	
 RF31 Drawers	 L3 Lock		
 Subdivided Drawers	 Quantity		
 Drawers with Storage Trays	 Max Number of Punches		
 Storage Trays	 Max Number of Dies		
 Drawer Bank	 MultiTek Shelves		
 Multi-Drawer Banks	 Number of MultiTek Shelves		
 Upper Bank			
 Left Bank			
 Right Bank			
 Roll-Out Shelves			
 Casters			
 Laminated Wood Surfaces			











# STORAGE FOR PUNCHING TOOLS

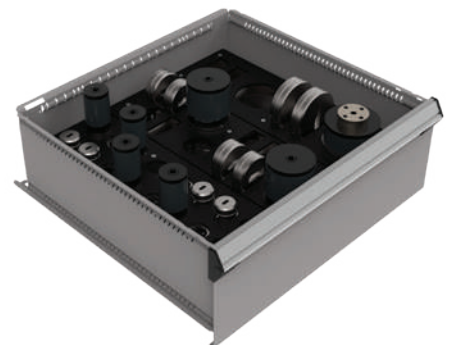
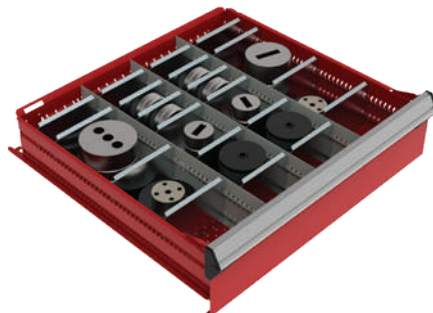
Rousseau's storage system for punching tools has been specially designed to provide efficient and organized storage for type A, B, C, D and E (thick turret) tools.

Whether you need to store your tools close to your machines, transport them for maintaining them (sharpening and lubrication), inspect them before using them, or perform quality control on manufactured parts, we have a solution for you.

To optimize and increase the density of your tool storage, we recommend three solutions depending on the type of punch and die you use.



STORAGE TYPE	TOOL POSITION	TOOLS ASSEMBLED	
Storage trays	Tools lie flat	Assembled or non-assembled	 
Partitions and dividers	Tools upright	Non-assembled	  
Punching tool racks	Dies lie flat or upright and punches are upright <sup>1</sup>	Non-assembled but grouped together	    



NOTE: <sup>1</sup> See page 15, for more details.

# R CABINETS FOR PUNCHING TOOLS

Our preconfigured cabinet models combine storage for different types of tools (A, B, C, D, E) in the same cabinet. These models include storage trays, partitions and dividers.

You can choose other drawer interiors, including tool racks. See pages 12-14.

To visualize the drawer interiors included in preconfigured models (1 to 8), see pages 12-14.

To add a top, see page 15.



400lb

## 32" HIGH



			<b>N5PADG-3001L3</b>
30"	27"	32"	N5PAEG-3001L3

			4"	1
--	--	--	----	---

4"	1	A	1	5	A	2	6		
4"	1	B							

7"	2	C			D	4	8				E			

			<b>N5PADG-3002L3</b>
30"	27"	32"	N5PAEG-3002L3

			11"	1
--	--	--	-----	---

4"	1	A	1	5	B	3	7		
4"	1	B							

7"	1	C			D	4	8				E			

			<b>N5PADG-3003L3</b>
30"	27"	32"	N5PAEG-3003L3

			4"	1
			11"	1

4"	1	A	2	6	B				

7"	1	C			D	4	8				E			

# 36" HIGH



			<b>N5PADG-3401L3</b>
30"	27"	36"	N5PAEG-3401L3

			4"	1
--	--	--	----	---

				1	5
				2	6
				3	7

				2	8
				4	8

			<b>N5PADG-3402L3</b>
30"	27"	36"	N5PAEG-3402L3

			3"	1
			10"	1

				2	5
				3	7

				1	8
				4	8

			<b>N5PADG-3403L3</b>
30"	27"	36"	N5PAEG-3403L3

			3"	1
			10"	2

				1	5
				3	7

# 40" HIGH



30"	27"	40"	<b>N5PADG-3801L3</b>
36"			N5PAEG-3801L3

	3"	1	

	3"	3	<b>A</b>	1	5
	4"	2	<b>B</b>	3	7

	7"	2	<b>C</b>	<b>D</b>	4 8
			<b>E</b>		

30"	27"	40"	<b>N5PADG-3802L3</b>
36"			N5PAEG-3802L3

	3"	1	
	10"	1	

	3"	2	<b>A</b>	1	5
	4"	2	<b>B</b>	3	7

	7"	1	<b>C</b>	<b>D</b>	4 8
			<b>E</b>		

30"	27"	40"	<b>N5PADG-3803L3</b>
36"			N5PAEG-3803L3

	3"	1	
	10"	2	

	3"	1	<b>A</b>	1	5
	4"	1	<b>B</b>	3	7

	7"	1	<b>C</b>	<b>D</b>	4 8
			<b>E</b>		

# 46" HIGH



			<b>N5PADG-4401L3</b>
30"	27"	40"	N5PAEG-4401L3

4"	4"	1

3"	3"	1	A	1	5
4"	4"	1	A	1	5
4"	4"	2	B	3	7

7"	7"	3	C	4	8
7"	7"	3	D	4	8
7"	7"	3	E	4	8

			<b>N5PADG-4402L3</b>
30"	27"	40"	N5PAEG-4402L3

4"	4"	1
10"	10"	1

4"	4"	1	A	1	5
4"	4"	1	A/B	2	6
4"	4"	1	B	3	7

7"	7"	2	C	4	8
7"	7"	2	D	4	8
7"	7"	2	E	4	8

			<b>N5PADG-4403L3</b>
30"	27"	40"	N5PAEG-4403L3

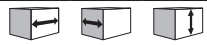
3"	3"	1
10"	10"	2

3"	3"	2	A	1	5
4"	4"	1	B	3	7

7"	7"	1	C	4	8
7"	7"	1	D	4	8
7"	7"	1	E	4	8

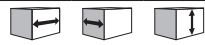
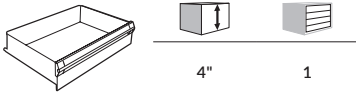


# 60" HIGH



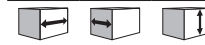
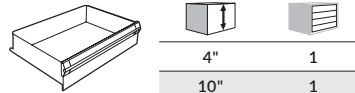
30" 27" 40"  
36" 36" 40"

**N5PADG-5801L3**  
N5PAEG-5801L3



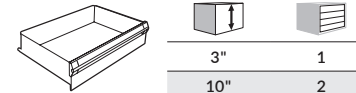
30" 27" 40"  
36" 36" 40"

**N5PADG-5802L3**  
N5PAEG-5802L3



30" 27" 40"  
36" 36" 40"

**N5PADG-5803L3**  
N5PAEG-5803L3



3" 2

4" 1

4" 3

**A** 1 5  
**A** 1 5  
**B** 3 7

3" 1

4" 1

4" 1

4" 2

**A** 1 5  
**A** 1 5  
**A/B** 2 6  
**B** 3 7

3" 3

4" 2

**A** 1 5  
**B** 3 7

7" 4

**C**  
**D** 4 8  
**E**

7" 3

**C**  
**D** 4 8  
**E**

7" 2

**C**  
**D** 4 8  
**E**

# R MOBILE CABINETS FOR PUNCHING TOOLS

Our preconfigured cabinet models combine storage for different types of tools (A, B, C, D, E) in the same cabinet. These models include storage trays, partitions and dividers.

You can choose other drawer interiors, including tool racks. [See pages 12 to 14.](#)

To visualize the drawer interiors included in preconfigured models (1 to 8), [See pages 12 to 14.](#)

All cabinets are fitted with safety mechanisms:

- True One-Drawer-at-a-Time: Prevents multiple drawers from opening at the same time to ensure the cabinet's stability and users' safety
- Integrated Lock-In Mechanism: Prevents the drawer from opening on its own when the cabinet is moved

To add a top, [see page 15.](#)



## 37 1/2" HIGH



			<b>N5PBDG-3001L3A</b>
30"	27"	37 1/2"	N5PBEG-3001L3A

			4"	1
--	--	--	----	---

			4"	1	<b>A</b>	1	5
			4"	1	<b>B</b>	3	7

			7"	2	<b>C</b>	<b>D</b>	4	8
			7"	1	<b>E</b>			

			<b>N5PBDG-3002L3A</b>
30"	27"	37 1/2"	N5PBEG-3002L3A

			11"	1
--	--	--	-----	---

			4"	1	<b>A</b>	1	5
			4"	1	<b>B</b>	3	7

			7"	1	<b>C</b>	<b>D</b>	4	8
			7"	1	<b>E</b>			

			<b>N5PBDG-3003L3A</b>
30"	27"	37 1/2"	N5PBEG-3003L3A

			4"	1
			11"	1

			4"	1	<b>A</b>	<b>B</b>	2	6
--	--	--	----	---	----------	----------	---	---

			7"	1	<b>C</b>	<b>D</b>	4	8
			7"	1	<b>E</b>			

# 41 1/2" HIGH



			<b>N5PBDG-3401L3A</b>
30"	27"	41 1/2"	N5PBEG-3401L3A

4"	1

	4"	1		<b>1</b>	<b>5</b>
	4"	1		<b>2</b>	<b>6</b>
	4"	1		<b>3</b>	<b>7</b>

	7"	2		<b>4</b>	<b>8</b>
	7"	2		<b>4</b>	<b>8</b>
	7"	2			

			<b>N5PBDG-3402L3A</b>
30"	27"	41 1/2"	N5PBEG-3402L3A

3"	1
10"	1

	3"	2		<b>1</b>	<b>5</b>
	4"	1		<b>3</b>	<b>7</b>

	7"	1			
	7"	1		<b>4</b>	<b>8</b>
	7"	1			

			<b>N5PBDG-3403L3A</b>
30"	27"	41 1/2"	N5PBEG-3403L3A

3"	1
10"	2

	3"	1		<b>1</b>	<b>5</b>
	4"	1		<b>3</b>	<b>7</b>

# PRECONFIGURED DRAWER LAYOUTS

The drawer interior layouts included in the preconfigured cabinet models on pages 5 to 11 are labeled 1 to 8.

Other drawer layouts as shown on pages 13 and 14 can also be chosen.

## MODEL ORDERS MUST BE COMPLETED AS FOLLOWS:

00 for subdividing only  
51 for a subdivided drawer

e.g., R -- EG-A042604

### Locking mechanism:

- L3: Lock on the drawer
- A: Integrated Lock-In Mechanism (prevents the drawer from opening on its own when cabinet is moved)
- L3A: Lock on the drawer and Integrated Lock-In Mechanism (prevents the drawer from opening on its own when cabinet is moved)

e.g., R51EG-TW1604A

For a 36"W x 27"D subdivided drawer and Integrated Lock-In Mechanism.



### IMPORTANT

1.64"W storage trays can only store type A tools.  
2.64"W storage trays can store type A and type B tools.

### IMPORTANT

Models with partitions and dividers are designed to store disassembled tools. We do not recommend storing assembled tools in them.

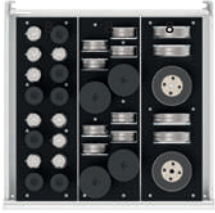
### IMPORTANT

The quantities shown in the models with storage trays or with partitions and dividers are for illustrative purposes only. The number of punches and dies stored will vary based on the client's specific situation.



## 30"W x 27"D DRAWERS

### PUNCH AND DIE RACKS



			9"	N00DG-P0100
30"	27"	10"	N51DG-P0110_	
		11"	N51DG-P0111_	

			MAX	MAX
	4	12		
	4	8		
	2	4		



			9"	N00DG-P0200
30"	27"	10"	N51DG-P0210_	
		11"	N51DG-P0211_	

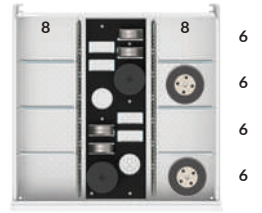
			MAX	MAX
	12	24		



			9"	N00DG-P0300
30"	27"	10"	N51DG-P0310_	
		11"	N51DG-P0311_	

			MAX	MAX
	4	8		
	2	4		
	2	4		

### RACKS AND DIVIDERS

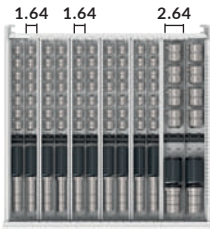


			9"	N00DG-P0400
30"	27"	10"	N51DG-P0410_	
		11"	N51DG-P0411_	

			MAX	MAX
	4	8		
	8			

### STORAGE TRAYS

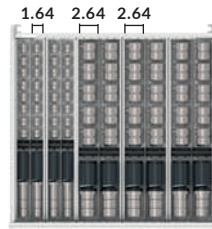
1



			1.64	1.64	2.64	R_DG-TW1203_
30"	27"	3"	R_DG-TW1204_			
30"	27"	4"				

			MAX	MAX
	12	60		

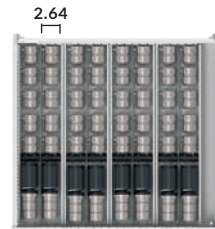
2



			1.64	2.64	2.64	R_DG-TW1004_
30"	27"	4"				

			MAX	MAX
	4	20		
	6	18		

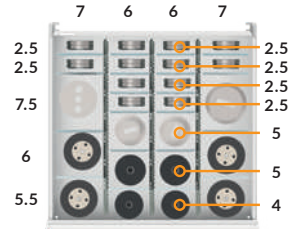
3



			2.64	R_DG-TW0804_
30"	27"	4"		

			MAX	MAX
	8	24		

4

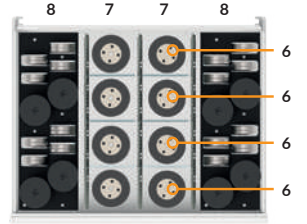
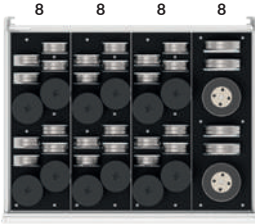
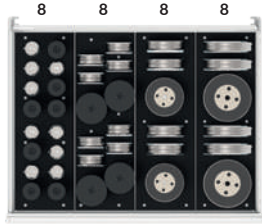


			7	6	6	7	N_DG-A032007_
30"	27"	7"					

			MAX	MAX
	12	12		

## 36"W x 27"D DRAWERS

### PUNCH AND DIE RACKS



36"	27"	9"	N00EG-P0100
		10"	N51EG-P0110_..
		11"	N51EG-P0111_..

36"	27"	9"	N00EG-P0200
		10"	N51EG-P0210_..
		11"	N51EG-P0211_..

36"	27"	9"	N00EG-P0300
		10"	N51EG-P0310_..
		11"	N51EG-P0311_..

36"	27"	9"	N00EG-P0400
		10"	N51EG-P0410_..
		11"	N51EG-P0411_..

	4	12
	4	8
	2	4
	2	4

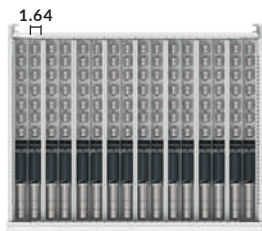
	12	24
	2	4

	8	16
	2	4
	2	4

	8	16
	8	

### STORAGE TRAYS

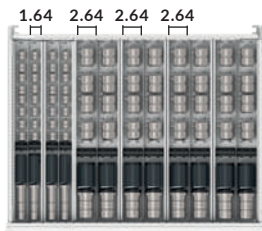
5



36"	27"	3"	R__EG-TW1603_..
		4"	R__EG-TW1604_..

	16	80
--	----	----

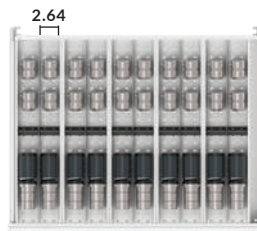
6



36"	27"	4"	R__EG-TW1204_..
-----	-----	----	-----------------

	4	20
	8	24

7

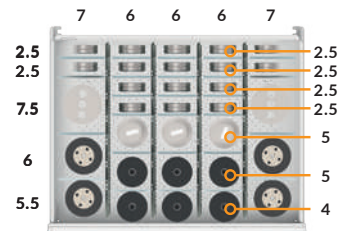


36"	27"	4"	R__EG-TW1004_..
-----	-----	----	-----------------

	10	30
--	----	----

### PARTITIONS AND DIVIDERS

8



36"	27"	7"	N__EG-A042607_..
-----	-----	----	------------------

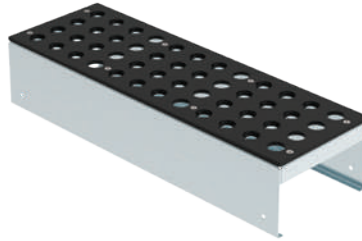
	14	16
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# STORAGE RACKS AND CABINET TOPS

## PUNCHING TOOL RACKS

These tools racks are made of galvanized steel and protected with a 1/4" thick durable PVC plate. Punches are supported by their shoulders and do not rest directly on the drawer bottom. The racks spread the load and prevent buckling of the drawer bottom.

- Trays A and B store 3 dies (lying flat) for every punch.
- Trays C, D and E store 2 dies (upright) for every punch.
- Versions C, D and E include a second level to stabilize the position of the tools.
- Recommended for maximum 36"W housings.
- Designed to be installed in a 10"H or 11"H (9" usable height) drawer.



				NC83-082701
12	36			



				NC83-082702
4	12			



				NC83-082703
4	8			



				NC83-082704
2	4			



				NC83-082705
2	4			

## TYPE OF TOP



		PAINTED STEEL WITH RUBBER MAT	LAMINATED HARDWOOD	STAINLESS STEEL*	STAINLESS STEEL WITH MARINE EDGE**	PAINTED STEEL
30"	27"	RC32-3027-01	WS14-3027A	RC35-3027-__	RC35-3027-__M	RC37-3027
36"	27"	RC32-3627-01	WS14-3627A	RC35-3627-__	RC35-3627-__M	RC37-3627

NOTES: \* To order a 12ga top, add 12 to the product number. Leave the number as is for a 16ga top.

\*\* To order, specify the steel gauge required, 12ga or 16ga.



## MATERIAL HANDLING CART

36"	24"	42"	<a href="#">RV-VM4200K109</a>
	2"	2	
	3"	2	
	5"		

- For moving parts and tools over long distances
- Sold non-assembled



## PREPARATION AND CONTROL STATION

31"	21"	54"	<a href="#">NRVP-NH4201L3B</a>
	3"	1	
	4"	1	
	5"		

- Includes utility panels, a document holder, a plastic bin rail and a screwdriver rack
- The top shelf with protective polycarbonate top acts as a work surface
- Sold assembled



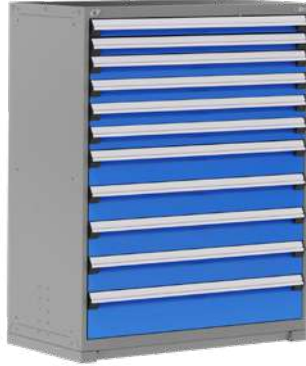
# STATIONARY CABINETS

Rousseau's modular cabinets boast a heavy-duty and distinctive design that is ideal for all environments. They are market-leading products thanks to the wide range of dimensions and accessories available, their modular design and, above all, their durability. The drawers have a load capacity of 400lb. each and can be opened to full extension.

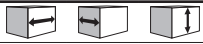


## LIFETIME WARRANTY

The Rousseau drawer rolling mechanism is covered by a lifetime warranty.

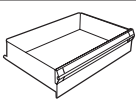


### HEAVY-DUTY CABINET



48" 24" 40"

R5PHE-3806



4"



7

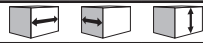


400lb

6"

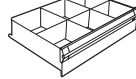
1

### HEAVY-DUTY CABINET



48" 24" 60"

R5AHE-5803



3"



2



400lb

4"

4

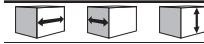
6"

4

8"

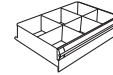
1

### HEAVY-DUTY MULTI-DRAWER CABINET



54" 24" 46"

R5KJE-4403



54"



4"



2



24"



4"



5"



6"



9"



10"



12"


400lb



# MOBILE CABINETS

Rousseau's R Mobile Cabinet is one of the safest and most secure on the market. The integrated lock-in mechanism activates with just one hand. With a simple upward movement with just one hand on one of the drawer's ergonomic handles, the drawer opens with incredible ease.

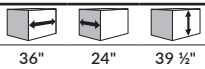
Fitted with high-quality, resistant casters, it has been designed for intensive use in harsh work environments.



**LIFETIME WARRANTY**  
The Rousseau drawer rolling mechanism is covered by a lifetime warranty.







## HEAVY-DUTY TOOLBOX



36" 24" 39 1/2" **R5BEE-3010**

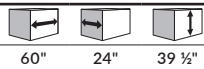


	3"	1	400lb
	4"	3	
	5"	1	
	6"	1	











6"

## HEAVY-DUTY TOOLBOX



60" 24" 39 1/2" **R5GKE-3017**

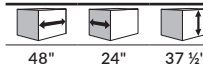


	60"	3"	1	400lb
		6"	1	
	24"	3"	1	
		4"	1	
	36"	9"	1	
		3"	1	
		4"	2	
		5"	1	









6"

## HEAVY-DUTY MULTI-DRAWER TOOLBOX



48" 24" 37 1/2" **R5GHE-3025**



	48"	4"	1	400lb
		3"	4	
	18"	4"	1	
		5"	1	
	30"	3"	4	
		9"	1	



6"

# WORKSTATION SYSTEM

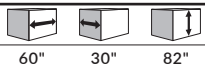
We have the perfect customized solution whether you are looking for basic stationary or mobile workstations with or without storage space, or a more comprehensive workstation with multiple accessories.

You will love the versatility of our workstations and their ability to evolve along with your business needs by simply adding accessories, such as LED lights, riser shelves, power feed panels,

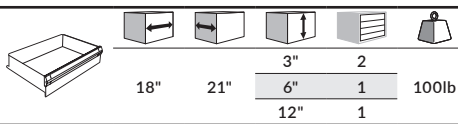
5S panels and various holders. With multiple dimension combinations to choose from, you can create a completely customized space that meets the highest standards for ergonomics, safety and security.



## MAINTENANCE STATION

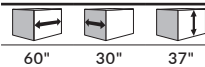


60" 30" 82" [LC2008C](#)



- Includes 1 LED light, 1 power outlet channel, 1 utility panel, 10 hooks and 2 tiltable shelves

## WORKSTATION WITH PAINTED STEEL EDGES

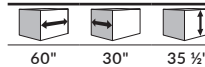


60" 30" 37" [WSA2020](#)

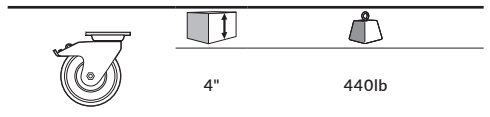


- Includes a painted steel shelf and stringer
- Ideal for daily tasks like handling of parts and punching tools

## MOBILE WORKBENCH



60" 30" 35 1/2" [WSW1031](#)



- For moving your workbench near to punching stations



## ROUSSEAU METAL INC.

Since 1950 Rousseau has been designing, engineering and manufacturing modular and industrial storage systems for a variety of markets. Our facilities, covering 254,000 square feet in total and equipped with cutting-edge technology, are a sign of our growth and vitality.

We offer complete and integrated solutions for all your storage needs: drawers for shelving and cabinets, industrial shelving, Mini-Racking, workstations, hutches, carts, toolboxes, and much more.

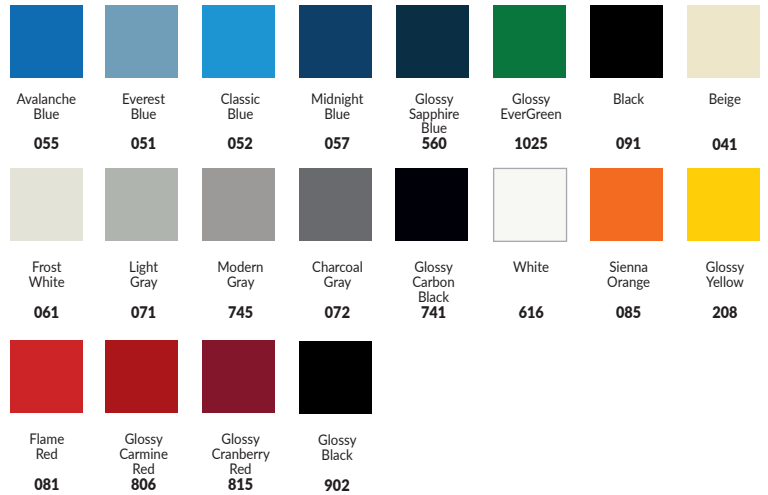
Visit [www.rousseau.com](http://www.rousseau.com) for more information.

For more information, please contact your local distributor:

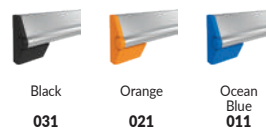
## COLORS

### STANDARD COLORS

The colors may differ slightly from those illustrated.



### HANDLE END CAPS



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